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FIG. 1

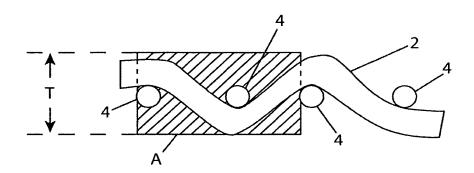
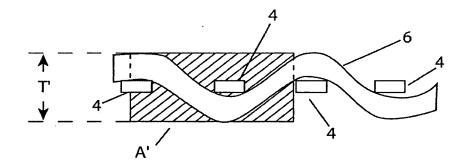
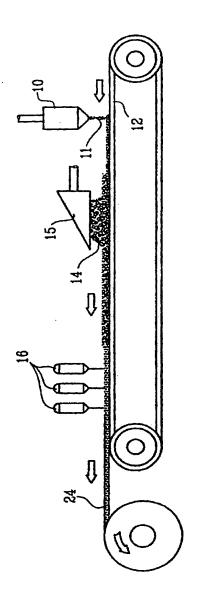
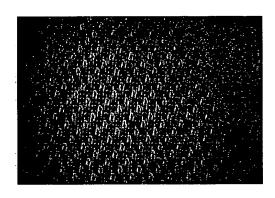


FIG. 2

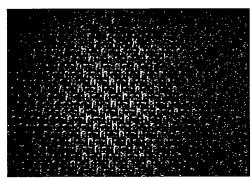




F1G. 3



Long Warp Knuckle Side † machine direction †



Long Shute Knuckle Side 

† machine direction †

FIG. 4A

FIG. 4B

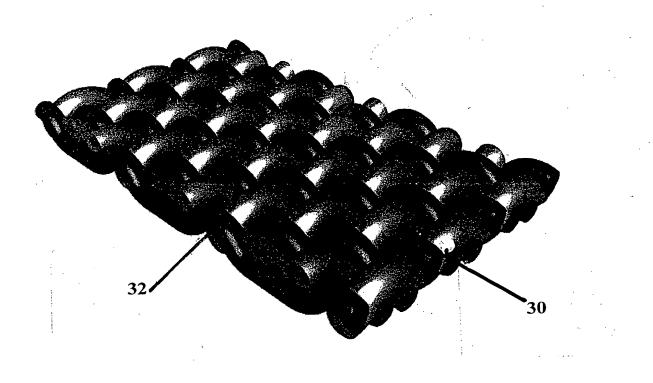


FIG. 5

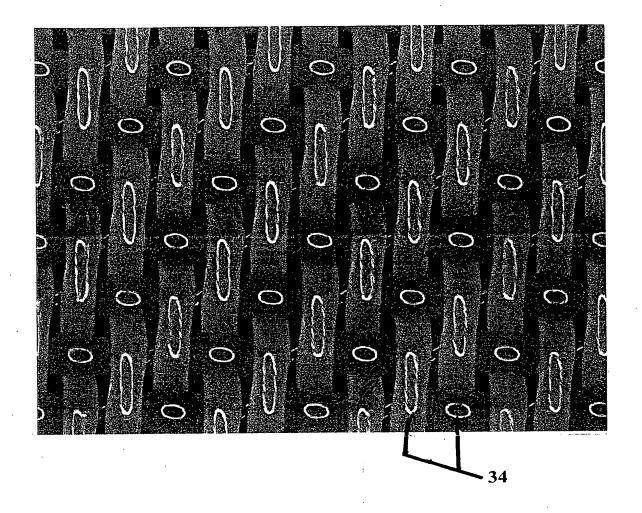
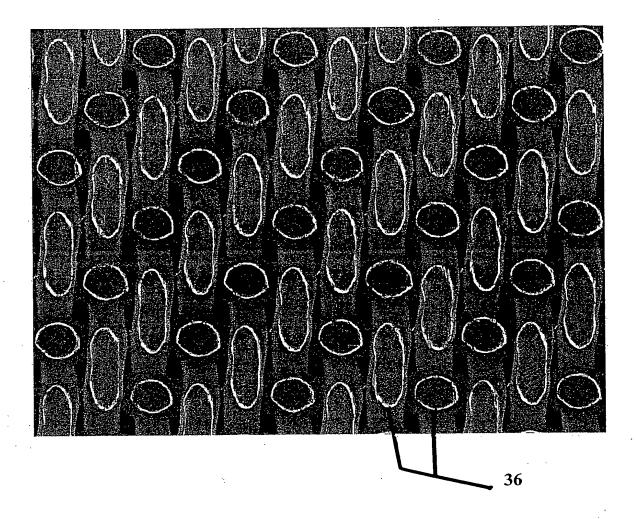


FIG. 6



**FIG.** 7

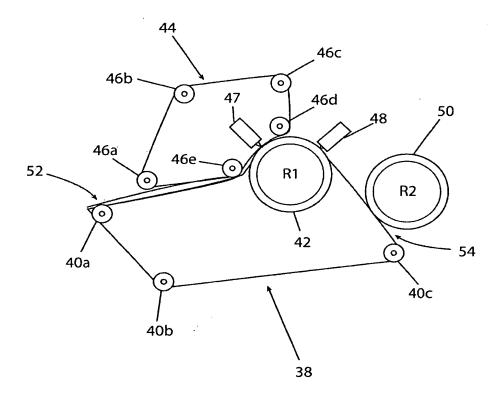


FIG. 9

<u>60</u>

